



Standard Practice for Aviation Fuel Sample Containers for Tests Affected by Trace Contamination¹

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This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This practice² describes the types of and preparation of containers found most suitable for the handling of aviation fuel samples for the determination of critical properties affected by trace contamination.

1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For specific hazard statements, see 5.1, 5.2, 5.3, 5.4, and 5.6.

2. Referenced Documents

2.1 ASTM Standards:

D 2624 Test Methods for Electrical Conductivity of Aviation and Distillate Fuels Containing a Static Dissipator Additive³

D 3948 Test Methods for Determining Water Separation Characteristics of Aviation Turbine Fuels by Portable Separometer⁴

D 4057 Practice for Manual Sampling of Petroleum and Petroleum Products⁴

D 4308 Test Method for Electrical Conductivity of Liquid Hydrocarbons by Precision Meter⁴

2.2 SAE Standard:

SAE MAP-1794, The Ball on Cylinder Method for Measuring Lubricity of Aviation Turbine Fuel^{5,6}

¹ This practice is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.J0 on Additive Related Properties.

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² The detailed data on which this Practice is based may be found in ASTM Research Report D02-1169. Practice on Sampling Aviation Fuels for Tests Affected by Trace Contamination, ASTM Research Report D02-1142 Sampling for Trace Metals in Gas Turbine and SAE Practice MAP-1794, and ASTM Research Report D02-1504.

³ *Annual Book of ASTM Standards*, Vol 05.01.

⁴ *Annual Book of ASTM Standards*, Vol 05.02.

⁵ Available from Society of Automotive Engineers, 400 Commonwealth Drive, Warrendale, PA 15096.

⁶ Alconox made by Alconox Inc., New York, NY 10003 has been found suitable.

3. Significance and Use

3.1 General descriptions for the manual sampling of petroleum products are given in Practice D 4057. However, a number of aviation fuel properties are established or affected by trace levels of polar or other compounds. Measurement significance therefore requires that the sample containers not add or adsorb any materials. This practice presents types and preparations of sampling containers found satisfactory for the determination of water separation, copper corrosion, electrical conductivity, thermal stability, lubricity, and trace metal content. An approval procedure for new containers is also given.

3.2 Two properties, particulate contamination and free water content, involve materials easily removed by any sampling container. These properties should be determined by placing the sample directly into the measuring apparatus and not using containers to transport the sample to the measuring equipment.

3.3 Recommendations in this practice provide guidance for immediate use and for storage of samples. Immediate use involves sample storage for periods less than 24 hours.

4. Apparatus

4.1 Sampling Containers:

4.1.1 Epoxy-Coated Containers:

4.1.1.1 While generally superior to other coatings, certain epoxy-coatings evolve plasticizers which can adversely affect critical fuel properties. Because no specification is known to describe a satisfactory epoxy-coating, 6.2 lists an approval procedure which can be used to identify a satisfactory coating.

4.1.1.2 For initial qualification of new container sources, coated cans should be examined closely to assure that the coating covers all inside surfaces. If not, the cans should be considered the same as tin-plated, soldered side seam cans.

4.1.2 Borosilicate (hard) Glass Bottles.

4.1.2.1 Amber colored or bottles covered with an opaque material such as aluminum foil are preferred to avoid possible reactions with sunlight.

4.1.3 Polytetrafluoroethylene (PTFE) Bottles.

4.1.3.1 Black, carbon-filled bottles avoid possible reactions with sunlight.

4.1.4 Polyethylene Bottles, high-density, linear.

4.1.5 Steel Cans, tin-plated, soldered side seam.

4.1.6 *Soda Lime (soft) Glass Bottles.*

4.2 *Closures:*

4.2.1 Closures with a metallic inside surface are preferred. Closures with the same inside surfaces as suitable containers or PTFE are also suitable.

4.2.2 Where required by shipping regulations such as DOT 17C or 17E the closure should also include a metallic shipping seal.

NOTE 1—The use of improper or uncleaned closures or shipping seals will destroy all precautions used in selecting and preparing containers. The use of properly selected and cleaned closures or seals is essential.

5. Reagents and Materials

5.1 *Acetone*, CP Grade (**Warning**—Extremely flammable. Vapors may cause flash fire). (See Note 2).

5.2 *Toluene*, CP Grade (**Warning**—Extremely flammable. Vapors may cause flash fire). (See Note 2). When used to clean containers for conductivity, measure toluene conductivity according to Test Method D 2624 or D 4308 and use only if conductivity is less than 20 pS/m.

5.3 *Isopropanol*, CP Grade (**Warning**—Extremely flammable. Vapors may cause flash fire). (See Note 2).

5.4 *Heptane*, CP Grade (**Warning**—Extremely flammable. Vapors may cause flash fire). (See Note 2).

NOTE 2—Because these solvents are available at various purity levels, the use of CP grade is required to eliminate possible problems with residual impurities.

5.5 *Detergent*, heavy duty, water soluble, laboratory type.

5.6 *Jet A or Jet A-1*, used as reference fluid. (**Warning**—Combustible. Vapor harmful).

5.6.1 Reference fluid for approval testing with Jet A or Jet A-1 fuel is prepared in accordance with Test Method D 3948 (A1.) and should have an electrical conductivity of 0.1 to 1.0 by Test Method D 4308 (or give a reading of less than 1 according to Test Method D 2624) and an MSEP rating of 98-100 by Test Method D 3948.

5.6.2 *Compressed Air*, clean, dry, oil free and filtered, may be used to expedite air drying.

6. Preparation of Apparatus

6.1 *Introduction:*

6.1.1 Experience indicates no single container type to meet all desired requirements including size and cost. Certain container types have been found suitable for some test methods but not for others. Some containers are adequate if the samples are used immediately but are not suitable for sample storage. The procedure therefore designates the containers to be used for each test procedure and describes prior cleaning, if any. A summary of the procedures is found in Table 1. The detailed procedures follow below. However, the possibility that a fuel may contain an unusual contaminant, making a normally satisfactory container unsuitable should not be overlooked.

6.1.2 The largest sample meeting shipping rules, costs, availability, and other practical considerations should always be used to minimize surface effects.

6.1.3 It is not possible to describe some of the container materials by standard specifications or by suitable generic descriptions. Therefore, an approval procedure is outlined in 6.2.

6.1.4 Other sampling details such as sampling taps, labeling, shipping instructions, and so forth will be found in Practice D 4057.

6.2 *Approval Procedure (Stored Samples):*

6.2.1 If internally coated the new container should be examined visually for coating integrity in accordance with 4.1.1.2 and closure suitability in accordance with 4.2.1.

6.2.2 Containers should be flushed three times with the container 10 to 20 % filled with trisolvant (equal volumes of 5.1, 5.2, and 5.3), then three times with heptane. For each flush, the container should be closed and shaken for 1 min and the solvent replaced for the next flush. After the last flush is drained, the container should be air-dried.

6.2.3 Reference fuel as indicated in 5.3 should be used for testing.

6.2.4 The containers should be filled with reference Jet A, or A-1, closed, and stored for at least one month at room temperature. During this period the samples should be shaken strongly at least once a week. At the end of storage the sample should be tested for electrical conductivity and water separation. The final electrical conductivity should be no more than 2 pS/m greater than the original value. The water separation rating should decrease by no more than 3 MSEP units.

6.2.5 Supplemental testing is necessary if the fuel normally contains additives such as conductivity improvers which may be desorbed. In that case a large additive-containing sample which has been stored for a month or longer to equilibrate additive content should be used as the test fuel. Such fuel should have a conductivity above 50 pS/m if the additive is conductivity improver additive; and the MSEP value should also be determined. After similar storage for at least one month, the final electrical conductivity should not change more than the repeatability limits of Test Method D 2624 or D 4308, whichever method is used to rate the fuel. The final MSEP rating should be within the repeatability limits for the initially obtained value.

6.2.6 The large container fuel sample should preferably be retained in its original container as a reference sample during the storage interval, and re-tested to determine whether a correction, equal to any change in the reference material, should be applied. Similar testing can be applied for other additives and properties.

6.3 *Approval Procedure (Immediate Use):*

6.3.1 All containers found suitable for storage are suitable for immediate use. The following procedure applies to circumstances where fuel samples will not be retained for longer than 24 hours, preferably for shorter times.

6.3.2 The approval procedure is identical to that for storage except that the elapsed time interval between filling containers and testing should be not less than 24 hours.

NOTE 3—Effects due to containers are sometimes variable depending on fuel sample properties especially if additives are present. Evaluations with several fuels or fuel types are helpful to verify conclusions.

6.4 *Containers for Thermal Stability Testing:*

6.4.1 Epoxy-lined containers in accordance with 4.1.1 are preferred for immediate testing or sample storage. New containers should be flushed three times with product being sampled.

TABLE 1 Summary of Container Recommendations^A

Type of Analysis:	MSEP	Electrical Conductivity ^B	Lubricity	Thermal Stability ^B	Trace Metals	Copper Corrosion ^B
Hard borosilicate glass						
Immediate use	P ^C	P	S ^D	S	NR ^E	S
Storage	P	P	S	NE ^F	NR	S
Reuse	S	P	S	S	NR	S
Soft soda lime glass (washed)						
Immediate use	S	S	NE	NE	NR	NE
Storage	NR	NR	NR	NR	NR	NE
Reuse	S	S	NR	NR	NR	NR
Aluminum containers						
Immediate use	NR	NR	NR	NR	NR	NR
Storage	NR	NR	NR	NR	NR	NR
Reuse	NR	NR	NR	NR	NR	NR
Epoxy-lined steel						
Immediate use	P	P	S	P	NR	S
Storage	P	P	S	P	NR	S
Reuse	P	P	S	P	NR	S
Polytetrafluoroethylene						
Immediate use	S	NR	NR	NE	P	S
Storage	NE	NR	NR	NE	P	S
Reuse	NE	NR	NR	NE	P	S
Tin-plate soldered steel (Superclean only)						
Immediate use	S	S	S	S	NR	NR
Storage	NR	NR	NR	NR	NR	NR
Reuse	NR	NR	NR	NR	NR	NR
High-density linear polyethylene						
Immediate use	S	NR	NR	NR	P	S
Storage	NR	NR	NR	NR	P	S
Reuse	NR	NR	NR	NR	P	S

^A The containers listed in this summary should not be used without consulting the appropriate paragraphs of this practice for detailed advice.

^B All transparent or translucent containers must be shielded from light by wrapping with opaque material such as aluminum foil, or enclosure in a dark box or cabinet. Amber bottles reduce photochemical effects.

^C P = preferred.

^D S = suitable.

^E NR = not recommended.

^F NE = not evaluated but may be suitable.

6.4.1.1 Used containers should be flushed three times with the container 10 to 20 % filled with trisolvant (6.2.2) or heptane. For each flush the container should be closed and shaken for 1 min and the solvent replaced for the next flush. After the last flush is drained the container should be air dried.

6.4.1.2 If the same fuel type containing the same additives is to be resampled, flushing three times with the new sample is considered adequate preparation.

6.4.2 New borosilicate glass bottles are satisfactory for immediate use if cleaned by rinsing with water, acetone, and air drying. Amber bottles are preferred. Clear bottles must be shielded from light by wrapping with aluminum foil or enclosure in a dark box or cabinet.

6.4.3 New tin-plated cans with soldered side seams should only be used if the container is cleaned and the sample is used immediately.

6.4.3.1 *Cleaning Before Use*—Half fill the container with acetone. Alternatively, a mixture of equal volumes of acetone, toluene, and isopropanol may be used. Replace closure and shake vigorously for 1 min. Drain the solvent and air dry. Fill the container about ¼ full with heptane, replace closure and repeat shaking, draining the solvent and air drying the container.

NOTE 4—Soldered cans often contain residues of soldering flux or roll-oils on inside surfaces. These materials may have low solubility in hydrocarbons but even at trace levels will adversely affect the properties discussed in this practice. The difficulties of completely removing these contaminants make the use of epoxy-lined containers preferable.

6.4.4 PTFE bottles have not been evaluated but should be satisfactory after cleaning with heptane in accordance with 6.4.1.1.

6.4.5 Other plastic bottles such as high-density linear polyethylene have not been evaluated and are not recommended.

6.5 Containers for Water Separation Testing:

6.5.1 Epoxy-lined containers are preferred for immediate use or sample storage after flushing three times with the fluid being sampled.

6.5.1.1 Used containers can be reused after cleaning in accordance with 6.4.1.1 or 6.4.1.2.

6.5.1.2 If the same fuel type containing the same additives is to be sampled, flushing the container three times with the new product is considered adequate preparation.

6.5.2 Borosilicate glass bottles are preferred for immediate use and storage, after rinsing with water, acetone, and air drying. Follow the instruction in 6.4.1.1 and 6.4.1.2 for re-using borosilicate bottles.

6.5.3 Tin-plated, side-seam soldered cans are satisfactory for immediate use after cleaning according to 6.4.1.1 or 6.4.1.2.

6.5.4 PTFE bottles have not been evaluated but should be satisfactory after cleaning with heptane in accordance with 6.4.1.1. For re-cleaning, bottles should be filled with low-conductivity toluene and allowed to soak overnight (more than 16 h). The conductivity of the toluene should not have

increased more than 20 pS/m following this soak; if it has, repeat soak. Empty and air dry.

6.5.5 Hard linear polyethylene bottles have been used satisfactorily for immediate use, but it is necessary to evaluate a particular manufacturer's product (bottles and closures) in accordance with 6.2, using Test Method D 3948 to evaluate the containers.

6.5.6 Soft glass bottles (soda lime bottles) are satisfactory for some immediate use and storage if they have been soaked overnight with deionized water, emptied, rinsed with acetone, and dried. Follow 6.4.1.1 and 6.4.1.2 for cleaning or re-using soft glass bottles.

6.5.7 Aluminum containers are not satisfactory.

6.6 Containers for Electrical Conductivity Testing:

6.6.1 Epoxy-coated containers, flushed three times with the product to be sampled, are preferred for immediate testing or storage of samples.

6.6.1.1 Epoxy-coated containers can be reused after cleaning in accordance with 6.4.1.1 or 6.4.1.2.

6.6.1.2 If the same fuel type containing the same additives is to be sampled, flushing the used container three times is considered satisfactory preparation.

6.6.2 Borosilicate glass bottles are preferred for immediate use or storage of samples. Prepare containers by rinsing with water, acetone, and air drying, or by rinsing with hot water followed by de-ionized water and air drying. Follow the instruction in 6.4.1.1 or 6.4.1.2 for cleaning or re-using borosilicate bottles.

6.6.3 PTFE bottles are not recommended.

6.6.4 Tin-plated, side-seam soldered containers have been satisfactory after cleaning in accordance with 6.4.3.1.

6.6.5 Hard linear polyethylene bottles are not recommended.

6.6.6 Soft glass bottles (soda lime bottles) are satisfactory for immediate use if they have been soaked overnight with deionized water, emptied, rinsed with acetone, and dried. Alternatively, rinse with hot water, then de-ionized water or acetone, and air dry. Follow 6.4.1.1 and 6.4.1.2 for cleaning or re-using soft glass bottles.

6.6.7 Aluminum containers are not satisfactory.

NOTE 5—Although this practice attempts to minimize container effects wherever possible, electrical conductivity tests should be carried out directly on fuel in tankage or by drawing a sample for immediate testing.

NOTE 6—Conductivity of fuels is known to change during storage. Results obtained on shipped samples may not be a reliable indicator of the fuel's actual conductivity level. Therefore using shipped samples for conductivity measurements is not recommended. Supplemental testing as discussed in 6.2.5 is useful only to qualify containers. See Test Method D 2624, Section 12.2.

NOTE 7—Studies have shown that exposure to sunlight can cause dramatic, permanent loss in the conductivity of fuels containing conductivity improving additives. This has been demonstrated in borosilicate glass and in uv-transparent polytetrafluoroethylene bottles, and probably occurs in any uv-transparent container. The following data were obtained for three kerosine jet fuel samples with conductivities of 385 - 550 pS/m, in 500 mL borosilicate glass or PTFE containers after exposure to Mid-Atlantic Summer sunlight. Slower loss is expected from fluorescent lights or other less intense uv sources. Similar effects were noted with various additives. Amber glass bottles are less affected.

Container	% Conductivity Loss at exposure interval		
	5 min	20 min	95 min
Amber Glass	0	0 - 16	1 - 47
Clear Glass	0 - 58	66 - 71	78 - 89
PTFE	22 - 70	76 - 80	81 - 90

6.7 Containers for Lubricity Testing:

6.7.1 Closures for bottles, cans, or other types of containers which have wax or plastic coatings in contact with the sample are unsatisfactory for samples to be tested for lubricity.

6.7.2 Epoxy-coated containers, flushed three times with the product to be sampled are preferred for immediate testing or sample storage.

6.7.2.1 For storage of samples, the displacement of air above the sample with nitrogen is recommended.

6.7.2.2 Epoxy-coated containers can be reused if cleaned in accordance with 6.4.1.1 or 6.4.1.2.

6.7.3 Borosilicate glass bottles have been found satisfactory after cleaning as follows:

6.7.3.1 Fill the bottle with 1 weight % solution of laboratory detergent in accordance with 5.5 in tap water, replace closure and allow to soak for at least 10 min.

6.7.3.2 Vigorously scrub all bottle and closure surfaces with detergent solution.

6.7.3.3 Repeatedly rinse bottle and closure with hot tap water (60 to 75°C) until last tendency toward foam formation has disappeared.

6.7.3.4 Generously wet the closure and allow to soak for at least 10 min.

6.7.3.5 Add hot tap water (60 to 75°C) and repeat scrubbing and rinsing procedure until foaming tendency disappears.

6.7.3.6 Rinse twice more with hot distilled water (60 to 75°C).

6.7.3.7 Oven dry the bottle and closure separately at 115 to 125°C.

6.7.3.8 After cooling, replace closure.

6.7.4 Tin-plated, side-seam soldered containers are not satisfactory.

6.7.5 PTFE containers are not satisfactory.

6.7.6 Other plastic containers are not recommended.

6.8 Containers for Trace Metal Analysis:

6.8.1 New PTFE or high-density linear polyethylene bottles, flushed three times with the product to be sampled are preferred for immediate testing, shipping, or sample storage.

6.8.1.1 These containers can be reused if cleaned in accordance with 6.4.1.1 or 6.4.1.2.

6.8.2 Epoxy-coated containers have not been tested extensively for this purpose and may be less suitable.

6.8.3 Glass or metal containers are not recommended because of possible surface wetting by metal-containing water or because of the transfer of metals, particularly sodium, into the sample.

6.9 Containers for Copper Corrosion Testing:

6.9.1 Epoxy-coated containers, flushed three times with the product to be sampled, are suitable for immediate testing or sample storage.

6.9.1.1 Epoxy-coated containers can be reused if cleaned in accordance with 6.4.1.1 or 6.4.1.2.

6.9.2 Hard borosilicate glass bottles are suitable for immediate use or sample storage if dark in color or if wrapped in aluminum foil or other opaque material to avoid exposure to light.

6.9.3 PTFE or high density polyethylene bottles are suitable for immediate use or storage if protected from exposure to light by wrapping in aluminum foil or other opaque material.

6.9.4 Tin-plated soldered steel containers are not recommended.

7. Keywords

7.1 aviation fuels; containers, sampling; containers, shipping; turbine fuels

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