



Standard Test Method for Trace Ethylene Glycol in Used Engine Oil¹

This standard is issued under the fixed designation D 4291; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This test method provides for the determination of ethylene glycol as a contaminant in used engine oil. This test method is designed to quantitate ethylene glycol in the range from 5 to 200 mass ppm.

1.2 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For specific hazard statements see Notes 2-5.

NOTE 1—A qualitative determination of glycol-base antifreeze is provided in Test Method D 2982. Procedure A is sensitive to about 100 ppm.

2. Referenced Documents

2.1 ASTM Standards:

D 1193 Specification for Reagent Water²

D 2982 Test Methods for Detecting Glycol-Base Antifreeze in Used Lubricating Oils³

D 4057 Practice for Manual Sampling of Petroleum and Petroleum Products³

3. Summary of Test Method

3.1 The sample of oil is extracted with water and the analysis is performed on the water extract. A reproducible volume of the extract is injected into a gas chromatograph using on-column injection and the eluting compounds are detected by a flame ionization detector. The ethylene glycol peak area is determined and compared with areas obtained from the injection of freshly prepared known standards.

4. Significance and Use

4.1 Leakage of aqueous engine coolant into the crank case weakens the ability of the oil to lubricate. If ethylene glycol is present, it promotes varnish and deposit formation. This test

method is designed for early detection to prevent coolant from accumulating and seriously damaging the engine.

5. Apparatus

5.1 *Gas Chromatograph*—Any gas chromatograph equipped with the following:

5.1.1 *Flame Ionization Detector*, capable of operating continuously at a temperature equivalent to the maximum column temperature employed, and connected to the column so as to avoid any cold spots.

5.1.2 *Sample Inlet System*, providing for on-column injection and capable of operating continuously at a temperature equivalent to the maximum column temperature employed.

5.2 *Recorder*—Recording potentiometer with a full-scale response time of 2 s or less may be used.

5.3 *Column*—1.2-m (4-ft) by 6.4-mm (1/4-in.) copper tube packed with 5 mass % Carbowax 20-M liquid phase on 30/60 mesh Chromosorb T solid support.

5.4 *Integrator*—Manual, mechanical, or electronic integration is required to determine the peak area. However, best precision and automated operation can be achieved with electronic integration.

5.5 *Centrifuge*—RCF 600 minimum and centrifuge tubes with stoppers.

5.6 *Syringe*—A microsyringe, 10 μ L is needed for sample introduction.

5.7 *Pasteur Pipets*.

5.8 *Vials*, 2 mL, with crimped septum caps.

6. Reagents and Materials

6.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society where such specifications are available.⁴ Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

6.2 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean reagent water as defined

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² *Annual Book of ASTM Standards*, Vol 11.01.

³ *Annual Book of ASTM Standards*, Vol 05.02.

⁴ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K. and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc., (USPC), Rockville, MD.

by Type II of Specification D 1193.

6.3 *Air and Hydrogen*—**Warning: Precaution**—See Note 2. (**Warning**—See Note 3.)

NOTE 2—**Precaution:** The air supply may be from a cylinder under high pressure.

NOTE 3—**Warning:** Hydrogen is an extremely flammable gas under pressure.

6.4 *Calibration Mixtures*—A minimum of three mixtures of water and ethylene glycol are prepared to cover the range from 5 to 200 mass ppm. Prepare one blend of approximately 2000 mass ppm ethylene glycol in water to provide for accurate weighing; then, prepare dilutions of that solution.

6.5 *Carrier Gas*, helium or nitrogen may be used with the flame ionization detector. (**Warning: Precaution**—See Note 4.)

NOTE 4—**Precaution:** Helium and nitrogen are compressed gases under high pressure.

6.6 *Ethylene Glycol*, 99 mass % pure.

6.7 *n-Hexane*, 99 mol % pure. (**Warning: Precaution**—See Note 5.)

NOTE 5—**Precaution:** *n*-Hexane is extremely flammable, harmful if inhaled, may produce nerve cell damage; see A1.1.

6.8 *Liquid Phase and Solid Support*, 5 mass % Carbowax 20-M liquid phase on 30/60 mesh Chromosorb T solid support.

6.9 *Tubing*, 6.4 mm (¼ in.) in outside diameter, 1.2 m (4 ft) long of copper.

6.10 *Water*, deionized or distilled.

7. Preparation of Apparatus

7.1 *Column Preparation*—Prepare the column by the following steps:

7.1.1 Prepare the packing, 5 mass % Carbowax 20-M liquid phase on 30/60 mesh Chromosorb T solid support, by any satisfactory method used in the practice of gas chromatography.

NOTE 6—Care should be taken in handling Chromosorb T solid support because of its static charge and softness. Chilling may be helpful in improving its handling properties.

7.1.2 Add the prepared packing to the copper tubing using only gentle tapping. Do not use vacuum or mechanical vibration to pack the column. Chromosorb T solid support is a resin which will deform under pressure or severe vibration.

7.2 *Column Installation*—The column must be attached to the injection port in such a way as to allow on-column injection.

7.3 *Column Conditioning*—The column must be conditioned at the operating temperature to reduce baseline shift due to bleeding of column substrate.

7.4 *Chromatograph*—Place in service in accordance with manufacturer's instructions. Typical operating conditions are shown in Table 1.

8. Calibration

8.1 Analyze each of the calibration mixtures following the procedure in Section 10, injecting exactly 5 µL and record the area of the ethylene glycol peak.

8.2 Calculate a response factor for each calibration mixture as follows:

TABLE 1 Typical Operating Conditions

Column: 1.2 m (4 ft) by 6.4 mm (¼ in.) OD copper
Packing: 5 mass % Carbowax 20-M liquid phase on 30/60 mesh Chromosorb T solid support
Detector: FID
Detector temperature: 200°C
Injection Port. temperature: 150°C
Column oven temperature: 130°C
Carrier gas flow: 60 mL/min
Recorder range: 1 mV
Sample size: 5 µL

$$F = C/A \quad (1)$$

where:

F = response factor for ethylene glycol,

C = concentration in mass ppm of ethylene glycol in water, and

A = peak area for ethylene glycol.

8.3 Calculate an average response factor.

NOTE 7—A calibration curve may be employed to obtain the response factor.

9. Preparation of Sample

9.1 Weigh approximately 3 g of sample, obtained as recommended in Practice D 4057, to the nearest 0.1 mg into the stoppered centrifuge tube. Add approximately 3 g of water, weighed to the nearest 0.1 mg, to the centrifuge tube. Add 5 mL of *n*-hexane.

9.2 Stopper and vigorously agitate the centrifuge tube for approximately 5 min.

9.3 Centrifuge the tube for 30 min.

9.4 If there is no clear water layer, remove and discard the upper oil layer, taking care not to remove any of the water emulsion. Add another 5 mL of *n*-hexane and centrifuge for 30 min.

9.5 Remove an aliquot of the clear water layer from the centrifuge tube with a pasteur pipette and place in a 2-mL vial. Crimp a cap on the vial.

10. Procedure

10.1 Set the operating conditions of the chromatograph as described in 7.4. Inject exactly 5 µL of water extract directly on the column. Record the peaks at a sensitivity that allows the maximum peak size compatible with the method of measurement.

NOTE 8—A typical chromatogram is shown in Fig. 1.

10.2 After each sample analysis is completed, inject 5 µL of water and allow to elute.

NOTE 9—Small amounts of ethylene glycol are retained by the chromatographic column when higher concentrations of the glycol are injected. Therefore, when analyzing for very low concentrations of ethylene glycol, make repeated injections of water until no peak is found at the ethylene glycol retention time.

11. Calculations

11.1 The concentration of ethylene glycol in the original oil sample is calculated as follows:

$$\text{Ethylene glycol, mass ppm} = F \times A \times W_w/W_s \quad (2)$$

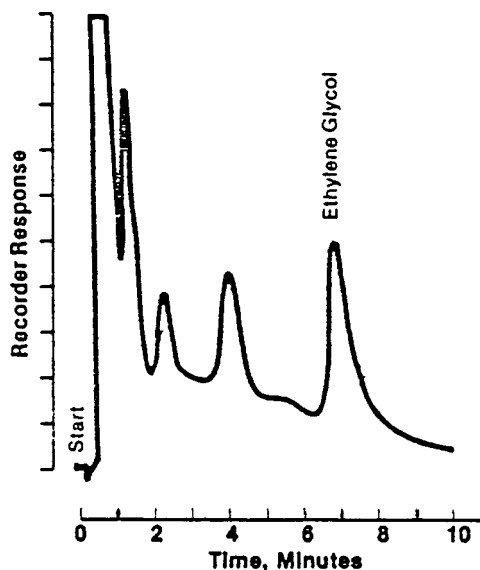


FIG. 1 Typical Chromatogram

where:

F = response factor for ethylene glycol as calculated in 8.3,

A = peak area for ethylene glycol,

W_w = weight of the water as determined in 9.1, and

W_s = weight of the oil sample as determined in 9.1.

12. Precision and Bias ⁵

12.1 The precision of this test method as obtained by statistical examination of interlaboratory test results is as follows:

12.1.1 *Repeatability*—The difference between successive test results obtained by the same operator with the same apparatus under constant operating conditions on identical test material, would in the long run, in the normal and correct operation of test method, exceed the following values only in one case in twenty.

$$\text{Repeatability, } n = 0.212X \quad (3)$$

where:

X = ethylene glycol content, mass ppm.

12.1.2 *Reproducibility*—The difference between two single and independent results, obtained by different operators, working in different laboratories on identical test material, would in the long run, in the normal and correct operation of the test method, exceed the following values only in one case in twenty.

$$\text{Reproducibility, } R = 0.528X \quad (4)$$

where:

X = ethylene glycol content, mass ppm.

12.2 *Bias*—Bias cannot be determined because there is no acceptable reference material suitable for determining the bias for the procedure in this test method.

13. Keywords

13.1 antifreeze; ethylene glycol; gas chromatography; used engine oil

⁵ Cooperative data are available from ASTM by requesting RR: D02-1167.

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